

Standard Operating Procedure Optimice® Cage Pleated Filter Replacement



[Demonstration video](#)

Filter Removal

1. From the outside of the cage, push the filter out with both thumbs (Figure 1).
2. Repeat on the opposite end of the cage.

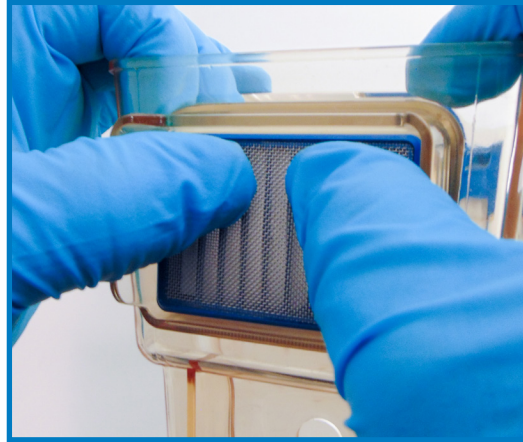


Figure 1

Filter Installation

1. Moisten the white seals on the filter assemblies with slightly soapy water.
2. From inside the cage, place the filter in the opening so that the rib on the seal is against the cage all around.
3. Push the top portion of the filter into the opening until it seats (Figure 2). Push the bottom portion of the filter into the opening until it snaps into place (Figure 3).

Note: Installing the filter with a single thrust may damage the seal.

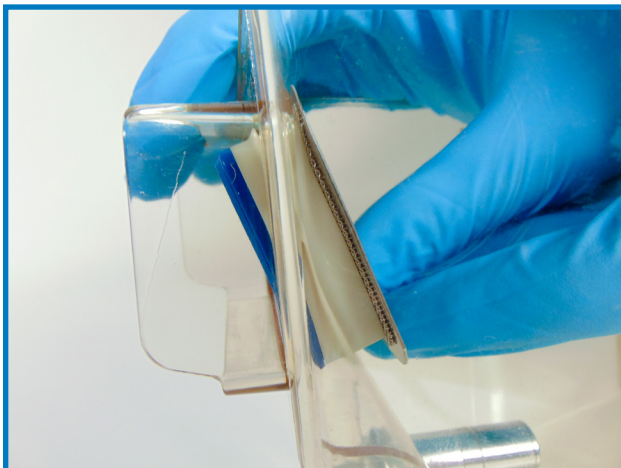


Figure 2

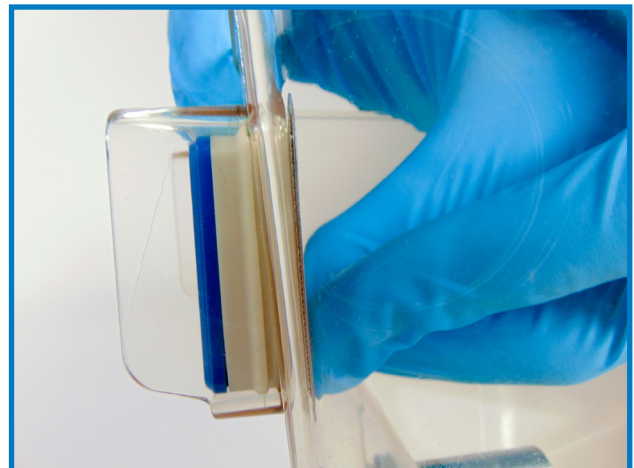


Figure 3

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Filter Inspection

Inspect the seal, and ensure the rib is straight and that the seal has no tears (Figure 4).

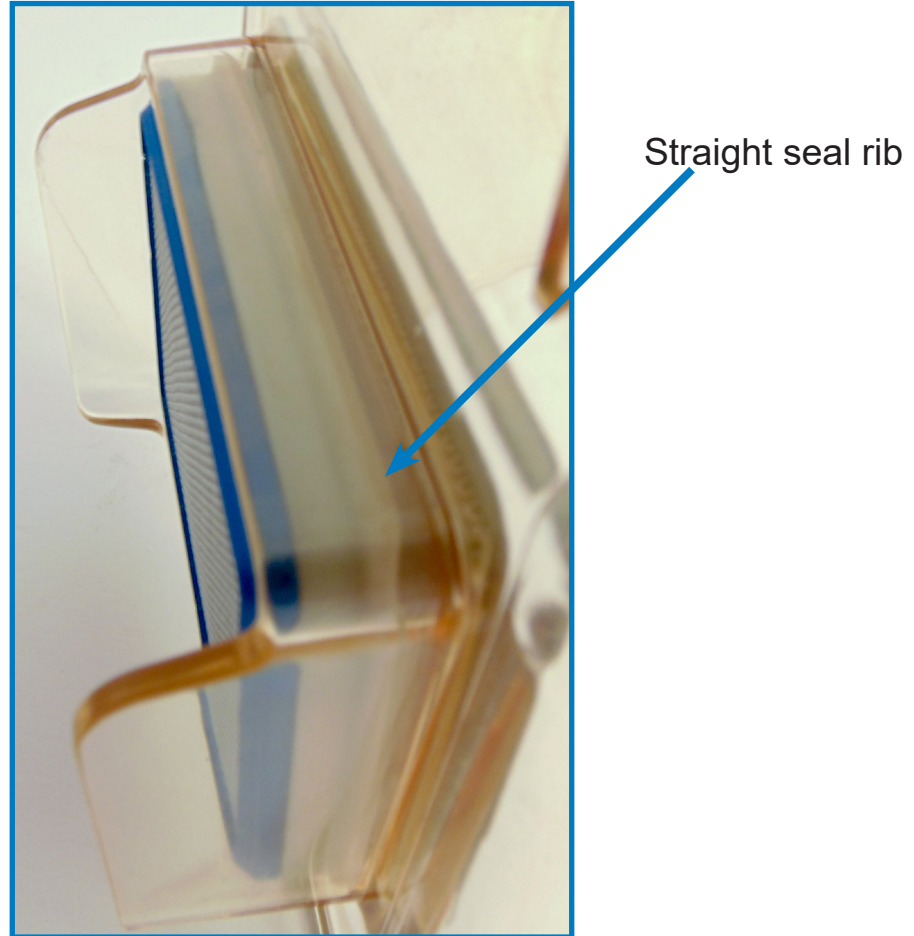


Figure 4

Part Notice

C79073B — Blue retainers for even-numbered years.

C79073W — White retainers, for odd-numbered years.